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What is the torque spec and sequence for the cylinder head ...
2.3 DOHC Quad 4cyl: Torque sequence--> front " 7 3 1 5 9 " of engine " 8 6 2 4 10 " Step 1: torque bolts 1 thru 6 (26 Ft/Lbs & 90 degree turn) Step 2: torque bolts 7 & 8 (15 Ft/Lbs & 90 degree turn) Step 3: torque bolts 9 & 10 (22 Ft/Lbs & 90 degree turn) Recheck final torque in sequence *** CAUTION *** This engine uses "Torque To Yield" (TTY) head bolts that means they permanently stretch ...

Head bolt torque kubota D902 engine - Fixya
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