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- Remove the 2 fastening screws of the sensor, as well as the 2 fastening screws of the stator plate. - Remove the coil assembly and the sensor. Removal of cooling system -

Remove the two parts of the fan covers (4 screws). - Remove the 4 fastening screws of the fan and remove the fan. Fitting of engine on service cradle -

Place the engine onto

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Horizontal cylinder. 2
valves per cylinder
with chain driven
overhead camshaft
Cooling By a circulation
of forced air by means
of a turbine on the
flywheel magneto Bore
x stroke 37 x 46 mm
Cubic capacity 49.5 cc
Max. power output 2.8
kW at 8000 rpm Max.
torque rating 3.5 Nm at
6500 rpm

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